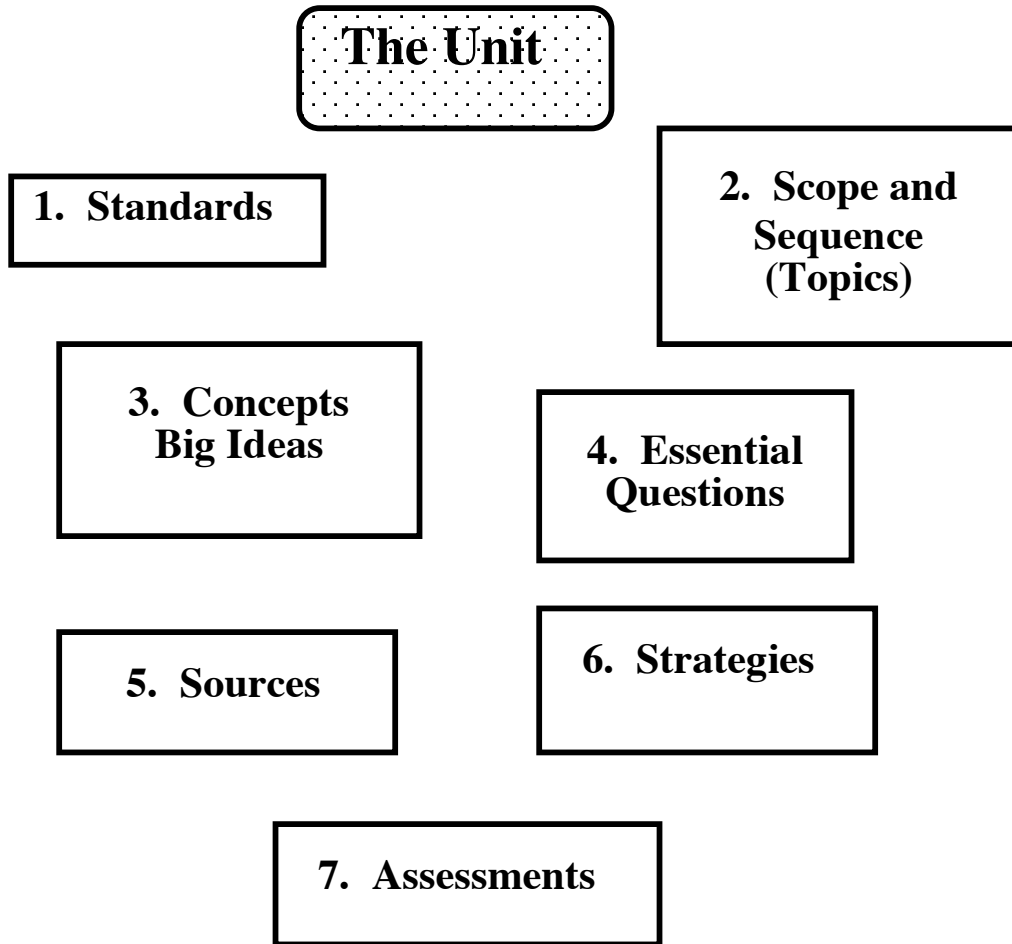


Putting it Together



other considerations.....

